

Application

The Zurn Wilkins Model ZW204 Non-Modulating Float Operated Control Valve is designed to be either fully open or fully closed in response to the position of the float. The valve will accurately control the fluid level of a tank, opening at a preset low point and closing at a preset high point.

The Float Pilot Valve will be set up for remote liquid level control as standard. The Float Pilot can be mounted to the control valve at additional cost.

Standards Compliance:

- Lead Plumbing Law Certified by IAPMO R&T*
*(0.25% MAX. WEIGHTED AVERAGE LEAD CONTENT)
- ANSI/AWWA C530

Materials

Main Valve Body	Ductile Iron ASTM A536
Main Valve Bonnet	Ductile Iron ASTM A536
Disc Guide	Bronze ASTM B 176
Seat	Bronze ASTM B 176
Disc	Buna-N Rubber
Diaphragm	Nylon Reinforced Buna-N
Stem	Stainless Steel
Spring	Stainless Steel
Coating	FDA Approved Fusion Epoxy

Pilot System Specifications

Wetted Parts:	Stainless Steel, Buna-N Rubber, Monel
Float:	6" diameter Stainless Steel
Float Rod:	Two 12" sections of Stainless Steel rod. Additional 12" SS extensions available, up to 5' max rod length Additional counterweight necessary with additional extensions

On/Off Set Point Adjustment

- 1" to 40" adjustment range between upper and lower float set points

Standard Features

- Epoxy Coated, FDA Approved
- Pilot Assembly
 - SXL "Wye" Type Strainer
 - Accelerator Pilot (sizes 8" - 10")
 - 850XL Isolation Valves
- ANSI Class 150 Flanges

Sizes

Globe:	
Threaded ends	<input type="checkbox"/> 1 1/4" - 3" 400 psi max.
Flanged ends	<input type="checkbox"/> 1 1/2" - 10"
	<input type="checkbox"/> ANSI Class 150, 250 psi max.
	<input type="checkbox"/> ANSI Class 300, 400 psi max.
Grooved ends	<input type="checkbox"/> 1 1/2" - 10" 300 psi max.
Temperature Rating:	<input type="checkbox"/> Water 33°F to 140°F
Pilot Rating:	<input type="checkbox"/> 300 psi max.



Options

(Add suffix letters to ZW204)

Function

- C - 40XL Hydraulic Check with Isolation Valve
- L - SC1 Closing Speed Control
- O - SC1 Opening Speed Control

Connections

- G - IPS Grooved
- TH - NPT Threaded
- Y - ANSI Class 300 Flanges

Main Valve Options

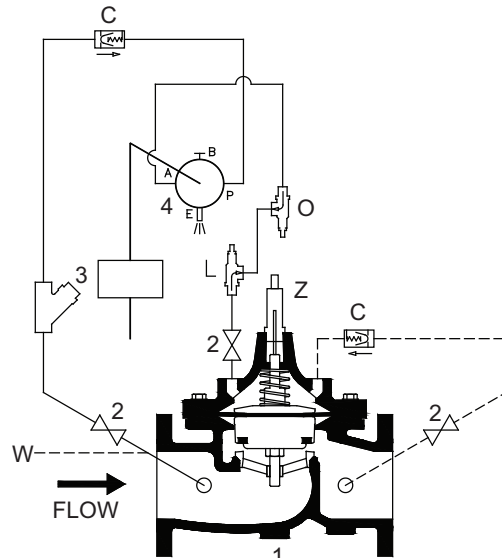
- SS - Stainless Steel Seat, Seal Ring Retainer & Stem Guide
- Z - ZPI Visual Position Indicator

Pilot System

- ST - Stainless Steel Tubing and Fittings (with VM Option)
- VM - Valve Mounted Float Pilot
- R1,R2,R3 - 1', 2', or 3' Float Rod Extension (**5' total length max.**)
- W - Independent Operating Pressure
- RV - Pilot Installed on reverse side

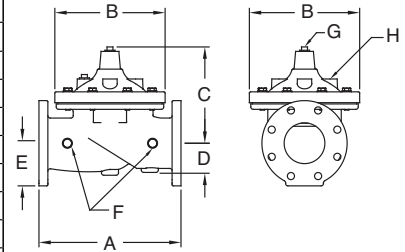
Schematic Diagram

Item	Description of Standard Features
1	Main Valve
2	850XL Isolation Valve
3	SXL "Wye" Type Strainer
4	Non-Modulating Float Operated Pilot Valve

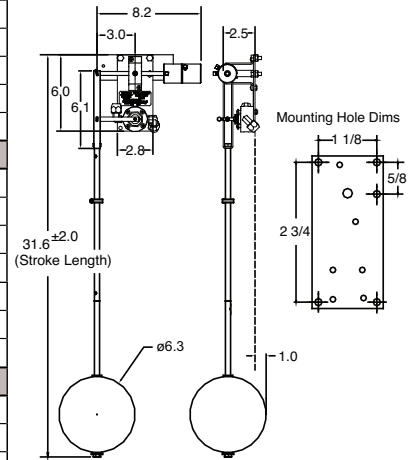


Main Valve Dimensions

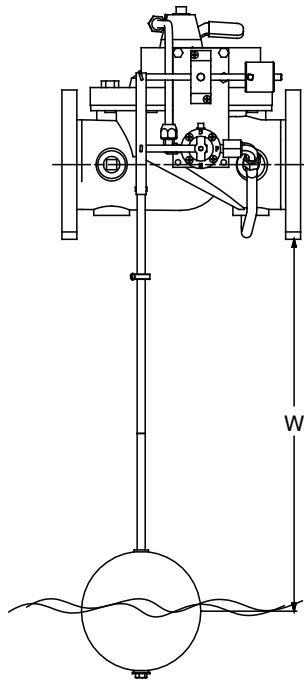
DIM	ANSI Class	VALVE SIZE inches (mm)									
		1 1/4" (32)	1 1/2" (38)	2 (50)	2 1/2 (65)	3 (80)	4 (100)	6 (150)	8 (200)	10" (250)	
A	Threaded	7 1/4	7 1/4	9 7/16	11	12 1/2	N/A	N/A	N/A	N/A	
	Class 150 Flange	N/A	8 1/2	9 3/8	11	12	15	20	25 3/8	29 3/4	
	Class 300 Flange	N/A	9	10	11 5/8	13 1/4	15 5/8	21	26 7/16	31 1/8	
	Grooved	N/A	8 1/2	9	11	12 1/2	15	20	25 3/8	29 3/4	
B	Diameter	5 5/8	5 5/8	6 3/4	8 1/16	9 3/16	11 11/16	15 3/4	20 1/8	23 11/16	
C	Max.	5 3/4	5 3/4	6 3/16	7 3/8	8 1/8	10 3/16	12 5/16	15 9/16	17 5/8	
D	Max.	1 3/8	1 3/8	1 3/4	2 1/8	2 9/16	3 7/16	4 15/16	5	5 13/16	
E	Class 150 Flange	N/A	2 1/2	3	3 1/2	3 3/4	4 1/2	5 1/2	6 3/4	8	
	Class 300 Flange	N/A	3 1/16	3 1/4	3 3/4	4 1/8	5	6 1/4	7 1/2	8 3/4	
F	NPT Body Tap	7/16	7/16	3/8	1/2	1/2	3/4	3/4	1	1	
G	NPT Cvr. Plug Tap	1/2	1/2	1/2	1/2	1/2	3/4	3/4	1	1	
H	NPT Cover Tap	7/16	7/16	3/8	1/2	1/2	3/4	3/4	1	1	
Valve Stem Internal Thread UNF		10-32	10-32	10-32	10-32	1/4-20	1/4-28	3/8-24	3/8-24	3/8-16	
Stem Travel (in)		7/16	7/16	3/4	7/8	15/16	1 3/16	1 3/4	2 3/8	2 13/16	
Approx. Wt. (Lbs)		23	25	35	50	70	140	285	500	700	
Pilot Dimensions - Valve Mounted Float											
W	Threaded	22	22	21 3/8	20 11/16	19 11/16	N/A	N/A	N/A	N/A	
W	Class 150	N/A	20 7/8	20	19 1/4	18 7/16	18 5/8	16 5/8	14 1/16	11 1/8	
W	Class 300	N/A	20 5/16	19 3/4	19	18 1/16	18 1/8	15 7/8	13 5/16	10 3/8	
W	Grooved	N/A	22 7/16	21 13/16	21 5/16	20 7/16	20 7/8	18 13/16	16 1/2	13 3/4	
X	Max. (inches)	5 3/4	5 3/4	6 1/8	7 3/8	6 3/16	10 7/8	12 5/16	17 9/16	19 3/8	
Y	Max. (inches)	6 1/4	6 1/4	6 1/2	6 7/8	7 5/16	6	8	10	12	
Z	Max. (inches)	7 1/2	7 1/2	8	8 3/8	9	9 3/4	11 5/8	13 7/8	15 13/16	
Pilot Dimensions - Remote Mounted Float											
X	Max. (inches)	5 3/4	5 3/4	6 1/8	7 3/8	6 3/16	10 7/8	12 5/16	17 9/16	19 3/8	
Y	Max. (inches)	6 1/4	6 1/4	6 1/2	6 7/8	7 5/16	6	8	10	12	
Z	Max. (inches)	3	3	3 3/8	4	4 1/2	7 5/16	8 1/2	10 5/16	12	



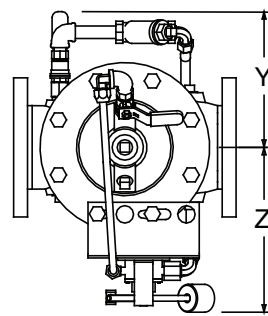
Pilot System Dimensions



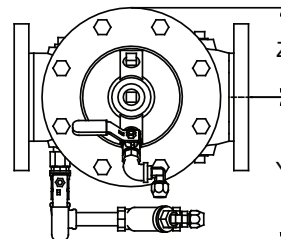
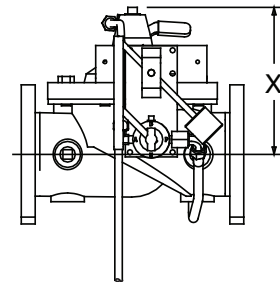
Note: For a Valve Mounted Float Pilot, "W" is the maximum distance the valve should be mounted above the desired low water level for proper operation. Once the liquid level falls below the low level set point the valve will fill the tank until the high liquid level set point is reached. Add additional rod extensions if the desired low level set point is greater than "W" from the mounting location of the valve.



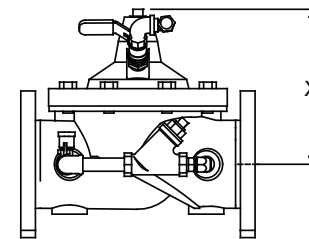
ZW204VM Valve Mounted Float



ZW204VM Valve Mounted Float



ZW204 Remote Mounted Float



Operation

The Model ZW204 utilizes a float pilot that opens the valve fully at a predetermined low set point and closes it tightly at the high set point. This pilot consists of a body, rotary disc and the float. The body of the pilot contains three sets of flow passages: the supply, the common and the exhaust. The rotary disc is correspondingly keyed to these same functions of supply, common and exhaust. The pilot is so constructed that when the float reaches its low level set point, the supply port of the pilot is blocked, and the common port connects to the exhaust. This vents pressure in the upper chamber of the main valve thereby allowing inlet pressure to open the valve and fill the tank. As the float reaches its high level set point, the opposite action takes place with the exhaust port blocked and supply connected to the common port. This pressurizes the upper diaphragm chamber of the main valve and the valve closes. To facilitate smooth, free movement of the rotary pilot's float and mechanical linkage, the weight of the float arm is counterbalanced on a pivot. Properly adjusted, this counterweight allows the float to effortlessly move the float arm (thus the rotary pilot) through the full range between the low and high level set points. Establishing these set points is a simple matter of appropriately positioning the float with upper and lower stop collars on the float rod.

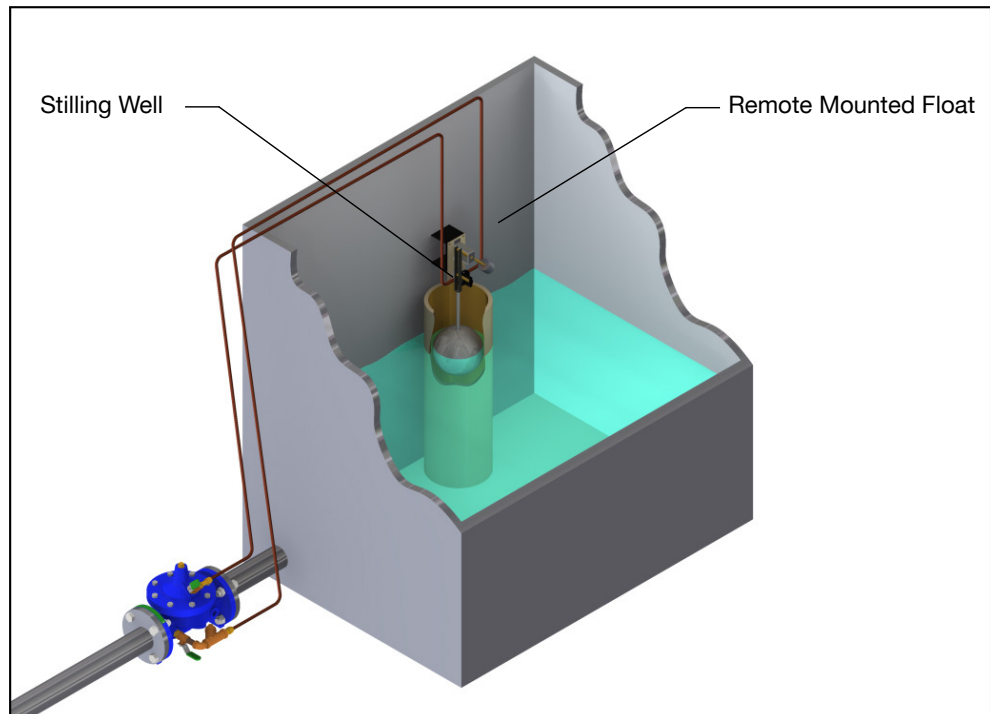
Flow Characteristics

Valve Size	inches	1 1/4	1 1/2	2	2 1/2	3	4	6	8	10
	mm	32	40	50	65	80	100	150	200	250
Suggested Flow (GPM)	Max. Continuous	93	125	210	300	460	800	1800	3100	4900
	Max Intermittent	120	160	260	375	600	1000	2250	4000	6150
	Min. Continuous	10	10	15	20	30	50	115	200	300
Suggested Flow (Liters/sec)	Max. Continuous	6	8	13	19	29	50	113	195	309
	Max. Intermittent	7.6	10	16.4	23	37	62	142	246	388
	Min. Continuous	.6	.6	0.9	1.3	1.9	3.2	7.2	13	19

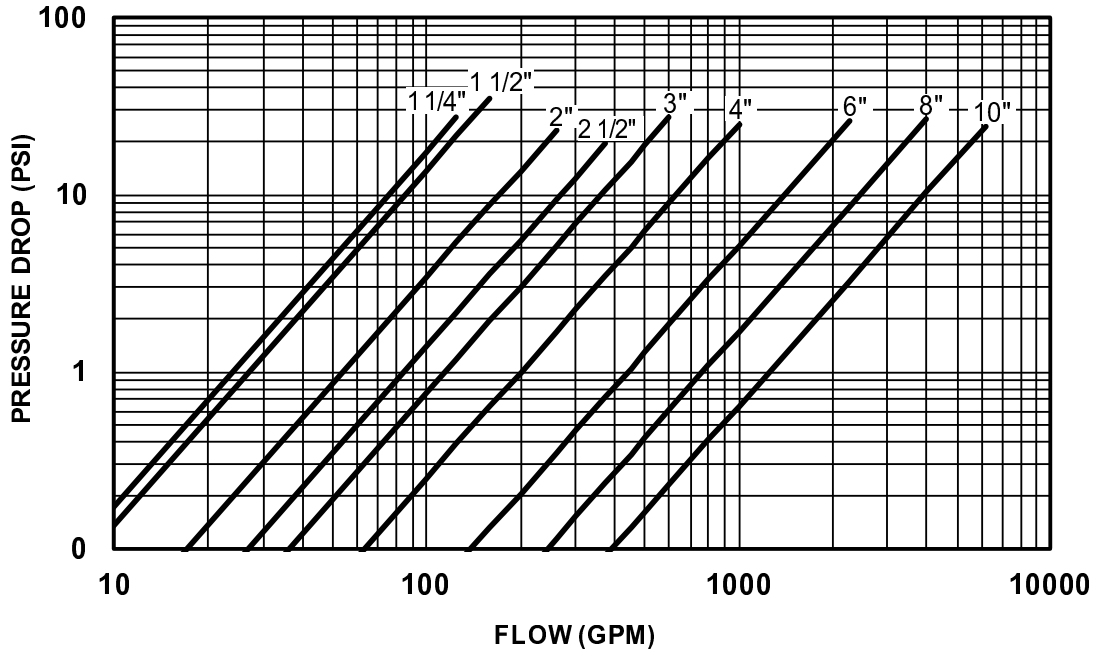
Note: Supply adequate flow restriction downstream of the ACV to keep the flow rates below maximum recommended values to prevent premature damage to the ACV. Suggested flow calculations are based on flow through Schedule 40 Pipe. Maximum Continuous flow is approx. 20 ft./sec (6.1 meters/sec) & Maximum Intermittent is approx. 25 ft./sec (7.6 meters/sec).

Typical Installation

A stilling well must be provided where surface waves from water flow or wind will cause erratic float operation. Minimum 8" diameter.



BODY MINIMUM FRICTION LOSS



If the valve discharges to atmosphere, adequate back pressure is very important to prevent premature damage to the ACV. Contact Zurn Wilkins for assistance.

Specifications

The Float Controlled Valve shall be a single seated, line pressure operated, diaphragm actuated, globe valve. The valve shall seal by means of a corrosion-resistant seat and resilient, rectangular seat disc. These and other parts shall be replaceable in the field; all such service and adjustments will be possible without removing the valve from the line. The main valve body shall be ductile iron ASTM A 536. The stem of the basic valve shall be guided top and bottom. The basic valve and its pilot control system shall contain no packing glands or stuffing boxes. The diaphragm shall not be used as a seating surface nor shall pistons be used as an operating medium. All internal and external ferrous surfaces shall be coated with a high quality, FDA Approved fusion epoxy coating. The Non-Modulating Float Controlled Valve shall be a ZURN WILKINS Model ZW204.

Job Name _____

Contractor _____

Job Location _____

Engineer _____