# SCREW LOCKING DESIGN <br> (Rear View) 



Figure: 1

## Designer's Notes:

1. Special-order sizes available on request.
2. Maximum size one-piece angle-frame mirror, $96^{\prime \prime} \times 72^{\prime \prime}(244 \times 183 \mathrm{~cm})$; minimum size, $12^{\prime \prime} \times 12^{\prime \prime}(30 \times 30 \mathrm{~cm})$.
3. All Bobrick framed mirror/shelf models are manufactured to overall width and height dimensions. EXAMPLE: A 24 " x 36 " ( $61 \times 91 \mathrm{~cm}$ ) mirror will be furnished 24 " $\times 36$ " $(61 \times 91 \mathrm{~cm})$ outside-of-frame to outside-of-frame including shelf.
4. To specify special sizes use Series Number followed by width then height in inches. EXAMPLE: B-292 2024.
5. Bobrick framed mirror/shelf models are manufactured to a tolerance $\pm 1 / 8^{\prime \prime}(3.2 \mathrm{~mm})$.
6. For sufficient space to lift mirror onto wall hanger(s), provide $3-1 / 4^{\prime \prime}(85 \mathrm{~mm})$ minimum clearance above center line of mounting screw holes.
7. Provide 1" $(25 \mathrm{~mm})$ minimum clearance at bottom of mirror for engaging locking screws and $1^{\prime \prime}(25 \mathrm{~mm})$ clearance on each side.

## MATERIALS:

Frame - 18-8 S, type 304, heavy-gauge stainless steel, $3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}(19 \times 19 \mathrm{~mm}$ ) angle with vertical-grain satin finish. Onepiece, roll-formed construction forms continuous integral stiffener on all sides. Bevel design on front of angle holds frame tightly against mirror. Corners of mirror frame are heliarc welded, ground, and polished smooth. Galvanized steel back is fastened to frame with concealed screws and equipped with integral horizontal hanging brackets near the top for hanging the mirror and near the bottom to prevent the mirror from pulling away from the wall. Locking devices secure mirror to concealed wall hanger. In Screw Locking Design (see figure 2), concealed Philips-head locking screws securely fasten mirror to wall hanger.

Shelf - 18-8 S, type 304, 22-gauge ( 0.8 mm ) stainless steel with satin finish, $3 / 4^{\prime \prime}(19 \mathrm{~mm})$ return edges on front and sides. Front return edge hemmed for additional strength and safety. Front corners of shelf are welded, ground, and polished smooth. Shelves over $36^{\prime \prime}(915 \mathrm{~mm})$ long are constructed of 18 -gauge $(1.2 \mathrm{~mm})$ stainless steel. Shelf is welded to mirror frame and reinforced by concealed 16 -gauge ( 1.6 mm ) stainless steel brackets. No exposed rivet-heads, screws, or fasteners of any type on frame or shelf.
Designer's Note: Type 304 stainless steel provides superior corrosion resistance, compared to 400 Series stainless steel, against environmental moisture, hose-down maintenance and strong cleaning solution.
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Mirror - No. 1 quality, $1 / 4^{\prime \prime}$ ( 6 mm ) select float glass: selected for silvering, electrolytically copper-plated by the galvanic process, and guaranteed for 15 years against silver spoilage. All edges protected by plastic filler strips; back is protected by fullsize, shock-absorbing, water-resistant, nonabrasive, $3 / 16^{\prime \prime}(5 \mathrm{~mm})$ thick polyethylene padding.
Concealed Wall Hanger - 20-gauge ( 0.9 mm ) galvanized steel. Incorporates lower support member, forming rigid rectangle, which engages lower backplate louvers to keep bottom of mirror against wall.

## INSTALLATION:

Mount wall hanger on wall with screws (not furnished) at points indicated by an $S$. For plaster or dry wall construction, provide backing to comply with local building codes, then secure wall hanger with screws (not furnished). When providing a concealed backing, allow backing to cover minimum range of mounting hole locations shown on drawing. For other wall surfaces, provide fiber plugs or expansion shields for use with screws (not furnished), or provide $1 / 8^{\prime \prime}$ ( 3 mm ) toggle bolts or expansion bolts. Hang mirror on wall hanger with all four backplate louvers engaged behind horizontal wall hanger members. To do this, mirror must be centered in front of the wall hanger horizontally, pressed flat against the wall approximately $1^{\prime \prime}(25 \mathrm{~mm})$ above final position and then lowered into final position.

Screw locking Design - Lock mirror to wall hanger by tightening Phillips-head locking screws that are concealed in the bottom of frame at points indicated by a $T$ (see figure 2). Mirror may be unlocked from wall hanger by loosening locking screws and lifting mirror off of concealed wall hanger.

SCREW LOCKING DESIGN (Front View)


## SPECIFICATION:

Mirror shall have a one-piece, type 304 stainless steel angle frame, $3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}(19 \times 19 \mathrm{~mm})$ with continuous integral stiffener on all sides and beveled front to hold frame tightly against mirror; corners shall be heliarc welded, ground, and polished smooth; all exposed surfaces shall have satin finish with vertical grain. Shelf shall be type 304 stainless steel with satin finish; shelves up to $36^{\prime \prime}$ ( 915 mm ) long shall be 22 gauge ( 0.8 mm ) and larger shelves shall be 18 gauge ( 1.2 mm ). Shelf shall have $3 / 4^{\prime \prime}$ $(19 \mathrm{~mm})$ return edges on front and sides with front return edge hemmed and corners welded, ground, and polished smooth. Shelf shall be welded to mirror frame and reinforced by concealed stainless steel brackets. No rivet-heads, screws, or fasteners of any type shall be exposed on frame or shelf. Select float glass mirror shall be guaranteed for 15 years against silver spoilage. All edges shall be protected by plastic filler strips and the back shall be protected by full-size, shock-absorbing, water-resistant, nonabrasive, $3 / 16^{\prime \prime}$ ( 5 mm ) thick polyethylene padding. Galvanized steel back shall have integral horizontal hanging brackets located at top and bottom for mounting on concealed rectangular wall hanger and to prevent the bottom of the mirror from pulling away from the wall. Locking devices secure mirror to concealed wall hanger. Mirror shall be removable from wall hanger for reglazing mirror.
Framed Mirror With Shelf shall be Model B-292 $\qquad$ (insert width and height) of Bobrick Washroom Equipment, Inc., Clifton Park, New York; Jackson, Tennessee; Los Angeles, California; Bobrick Washroom Equipment Company, Scarborough, Ontario; Bobrick Washroom Equipment Pty. Ltd., Australia; and Bobrick Washroom Equipment Limited, United Kingdom.

