



Limited One Year Warranty  
T&S warrants to the original purchaser (other than for purposes of resale) that such product is free from defects in material and workmanship for a period of one (1) year from the date of purchase. During this one-year warranty period, if the product is found to be defective, T&S shall, at its options, repair and/or replace it. To obtain warranty service, products must be returned to...

T&S Brass and Bronze Works, Inc.  
Attn: Warranty Repair Department  
2 Saddleback Cove  
Travelers Rest, SC 29690

Shipping, freight, insurance, and other transportation charges of the product to T&S and the return of repaired or replaced product to the purchaser are the responsibility of the purchaser. Repair and/or replacement shall be made within a reasonable time after receipt by T&S of the returned product. This warranty does not cover items which have received secondary finishing or have been altered or modified after purchase, or for defects caused by physical abuse to or misuse of the product, or shipment of the products.

Any express warranty not provided herein, and any remedy for Breach of Contract which might arise, is hereby excluded and disclaimed. Any implied warranties of merchantability or fitness for a particular purpose are limited to one year in duration. Under no circumstances shall T&S be liable for loss of use or any special consequential costs, expenses or damages.

Some states do not allow limitations on how long and implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Specific rights under this warranty and other rights vary from state to state.

P/N: 098-003117-45 Rev.1  
Date: 980402  
Drawn: CW  
Checked: MW 6-10-98  
Approved: MAB 6-10-98

# Installation and Maintenance Instructions



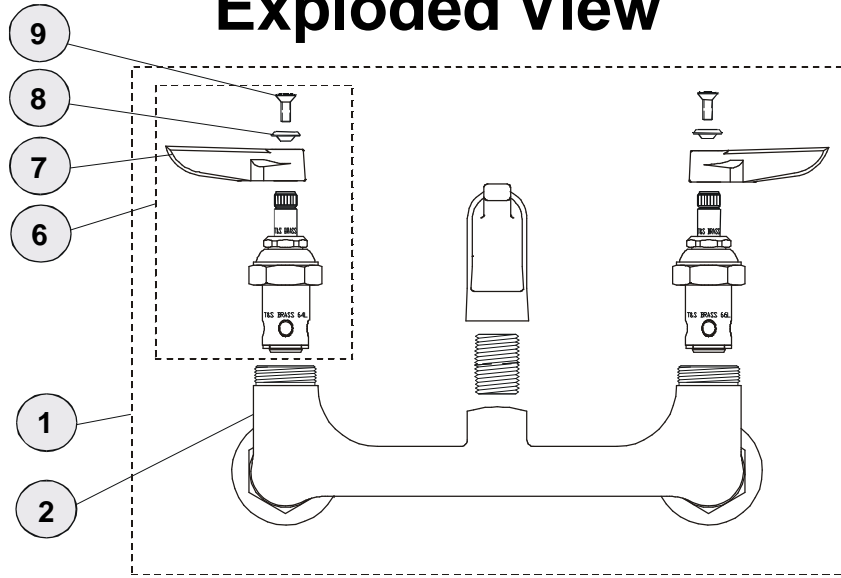
## Service Sink Faucet B-0650 Series

**Deutsch: Installations- und  
Wartungsanleitungen**

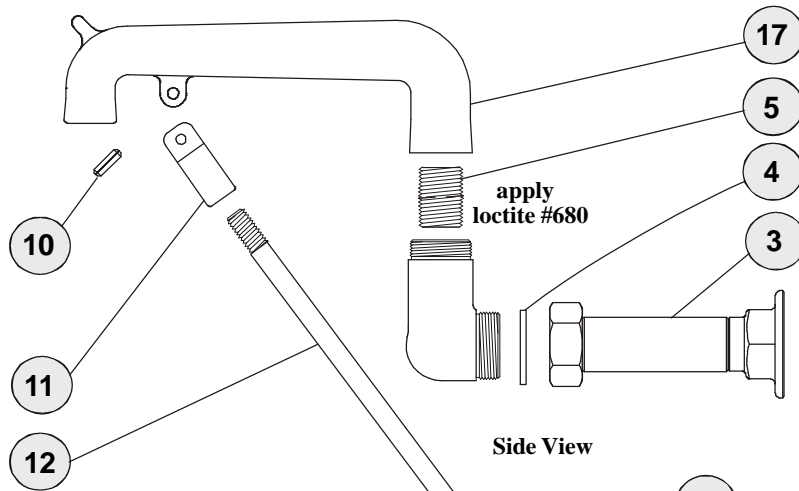
**Español: la Instalación y las  
Instrucciones de  
Mantenimiento**

**Français: les Instructions  
d'Installation et  
d'Entretien**

# Exploded View



Front View



Side View

\* Some items are listed for instructional purposes and may not be sold as separate parts.

# Part Number Guide

## ***Faucet Body Assemblies***

1	Asm, Base Faucet	B-0650POL
2	Body, Faucet	*
3	Asm, Inlet Extension	B-0441
4	Washer, Coupling Flange	001019-45
5	Nipple, Close 1/2 HWL	002534-25
6	Asm, Eterna LH Spindle	002713-40
	Asm, Eterna RH Spindle	002714-40
7	Handle, Lever (Cold)	001636-45
	Handle, Lever (Hot)	001637-45
8	Index, Button (Red - Hot)	001661-45
	Index, Button (Blue - Cold)	001660-45
9	Screw, Handle	000922-45
10	Pin, Coiled 3/16" x 5/8 s.s.	001311-45
11	Clevis	000639-25
12	Support Rod	000447-40
13	Screw, Wall Mount	000915-45
14	Screw, Handle	003199-45
15	Nut, Handle	003198-45
16	Flange	003007-40
17	Spout	000185-40

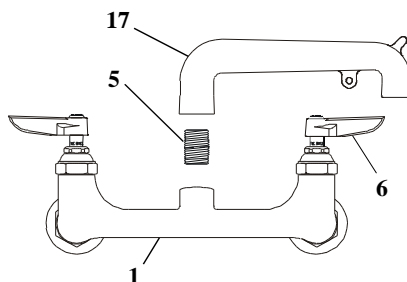
# General Instructions

## Nozzle Installation:

*Note: Nozzles should be installed first.*

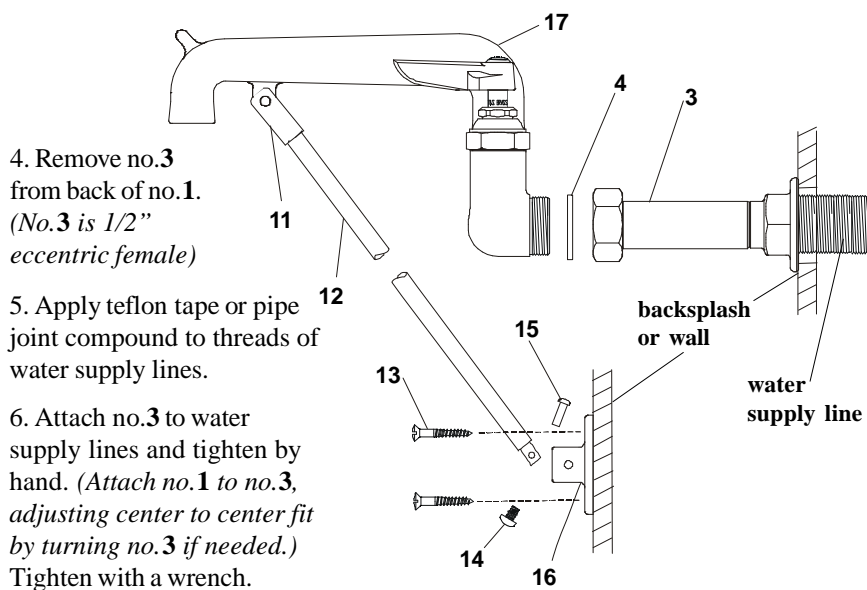
**Remove no.6 from both sides of faucet.**

1. Apply Loctite #680 to threads of no.5.
2. Thread no.5 into no.17, then rotate no.17 into no.1 until tight with no.17 facing front of sink.



## Faucet Installation:

3. Shut off water supply and drain lines. Drill (2) two 7/8" holes in wall or backsplash of sink with 8" centers, where you are installing no.1.



4. Remove no.3 from back of no.1. (No.3 is 1/2" eccentric female)

5. Apply teflon tape or pipe joint compound to threads of water supply lines.

6. Attach no.3 to water supply lines and tighten by hand. (Attach no.1 to no.3, adjusting center to center fit by turning no.3 if needed.) Tighten with a wrench.

7. Screw no.12 into no.11 on bottom side of no.17. Attach no.12 to no.16 by placing no.15 through no.16 and no.12 then screwing no.14 into no.15 and tightening.

8. Drill (4) four 3/16" hole into wall or backsplash where no.12 and no.16 rest against wall. Secure no.16 by screwing no.13 thru no.16 and into wall or backsplash.

9. Turn on water supply and check for leaks.

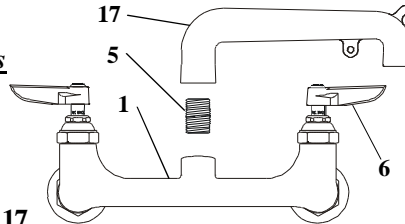
# Instrucciones Generales

## **Instalación:**

***Nota: Las boquillas deben ser instaladas primero. Remueva la parte No.6 de ambos lados de la canilla.***

1. Aplique Loctite No. 680 a la rosca de la parte No.5.

2. Enrosque la parte No.5 entre la parte No.17, luego gire la parte No.17 entre la parte No.1 hasta que este apretada, con la parte No.17 orientada hacia el frente de el lavatorio.



## **Instalación De La Canilla:**

3. Cierre la fuente principal de agua y desagüe las tuberías. Perfore (2) dos huecos de 2cm de diámetro en la pared o en el espaldar del lavatorio con centros de 20cm, donde la parte No.1 será instalada.

4. Remuéva la parte No.3 de la parte posterior de la parte No.1 (No.3 es rosca femenina de 1.25cm excéntrica)

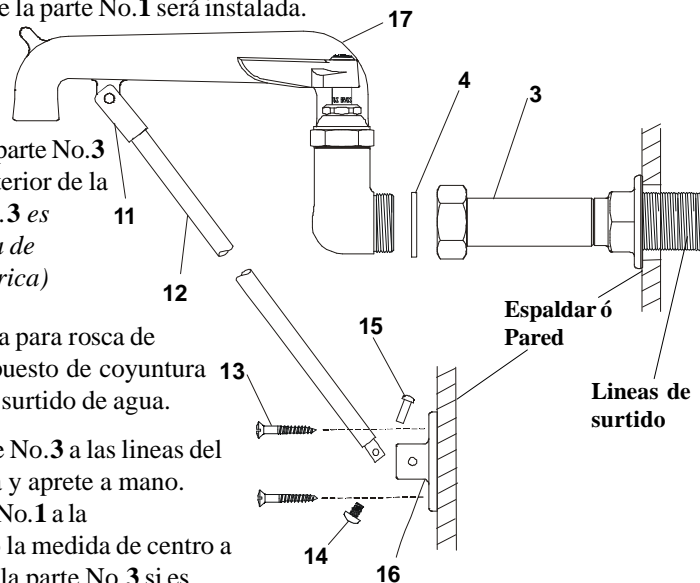
5. Aplique cinta para rosca de tubería o compuesto de coyuntura a las líneas del surtido de agua.

6. Junte la parte No.3 a las líneas del surtido de agua y aprete a mano. (Junte la parte No.1 a la No.3,ajustando la medida de centro a centro girando la parte No.3 si es necesario.) Apreté con una llave.

7. Atornille la parte No.12 entre la No.11 en el lado de abajo de la parte No.17. Junte la parte No.12 a la parte No.16 colocando la parte No.15 a través de las partes No.16 y No.12 luego atornillando la parte No.14 en la No.15 y apretela.

8. Perfore (4) cuatro huecos de .5cm en la pared o el espaldar donde las partes No.12 y 16 hagan contacto. Asegure la parte No.16 atornillando la parte No.13 a través de la parte No.16 dentro de la pared o el espaldar.

9. Abra la fuente de agua e inspeccione por filtraciones.

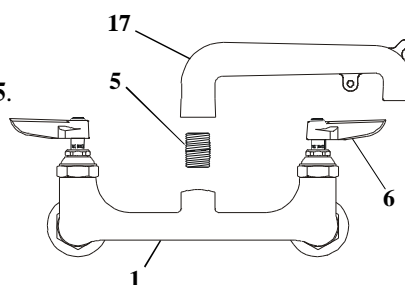


# Instructions Générales

## **L'Installation De L'Ajutage:**

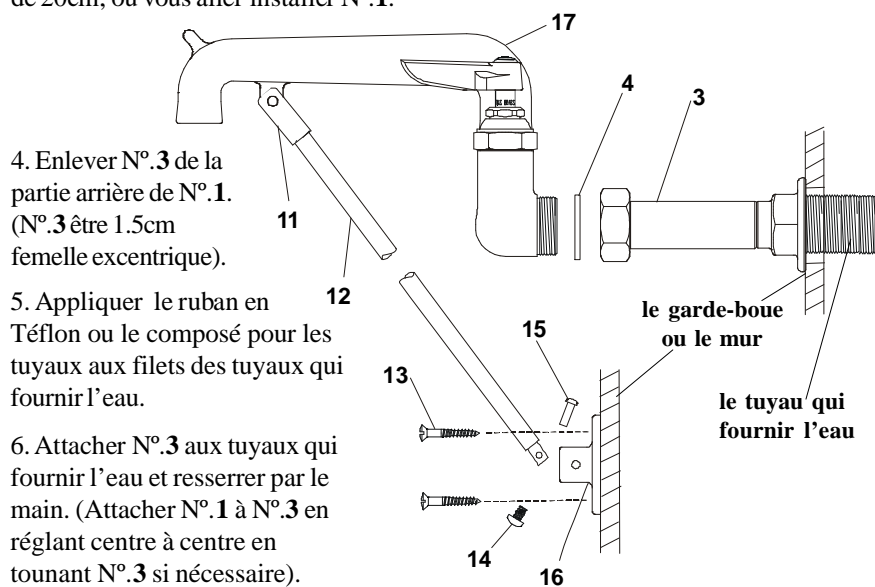
*Noter: Les ajutages doivent être installés au début. Enlever N°.6 de chaque côté du robinet.*

1. Appliquer "loctite #680" aux filets de N°.5.
2. Mettre N°.5 à travers N.17, puis tourner N.17 dans N.1 jusqu'à ce qu'il soit bien serré avec N.17 vers la face de l'évier.



## **L'Installation Du Robinet:**

3. Fermer la réserve de l'eau et égoutter la tuyauterie. Percer (2) deux trous 2cm, avec un diamètre de 3cm dans le mur ou le garde-boue de l'évier avec les centres de 20cm, où vous allez installer N°.1.



4. Enlever N°.3 de la partie arrière de N°.1. (N°.3 être 1.5cm femelle excentrique).

5. Appliquer le ruban en Téflon ou le composé pour les tuyaux aux filets des tuyaux qui fournir l'eau.

6. Attacher N°.3 aux tuyaux qui fournir l'eau et resserrer par le main. (Attacher N°.1 à N°.3 en réglant centre à centre en tournant N°.3 si nécessaire). Resserrer avec une clef.

7. Visser N°.12 dans N° .11 sur le côté arrière de N°.17. Attacher N°.12 à N°.16 en plaçant N°.15 à travers N°.16 et N°.12. Puis visser N°.14 dans N°.15 et resserrer.

8. Percer (4) quatre trous 9cm dans le mur ou le garde-boue de l'évier où N°.12 et N°.16 rester contre le mur. Attacher N°.16 en vissant N°.13 à travers N°.16 dans le mur ou le garde-boue.

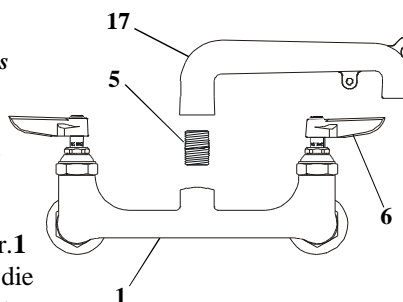
9. Recommencer l'eau et vérifier s'il y a des fuites.

# Allgemeine Anleitungen

## Schwenkhahninstallation:

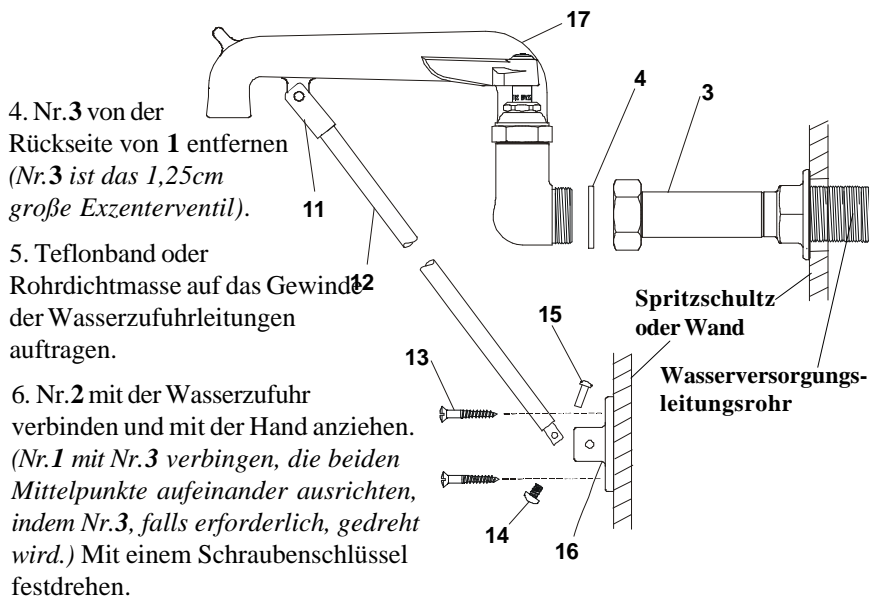
*Anmerkung: Die Schwenkhähne sind als erstes zu installieren. Nr.6 von beiden Seiten des Schwenkhahns entfernen.*

1. Loctite Nr. 680 auf das Gewinde von Nr.5 auftragen.
2. Nr.5 durch Nr.17 führen, dann Nr.17 in Nr.1 drehen, bis Nr.17 fest sitzt, wobei Nr.17 auf die Vorderseite des Spültisches auszurichten ist



## Armatureninstallation:

3. Wasserzufuhr abstellen und Leitungen entleeren. Zwei (2) 2,25cm große Löcher mit einem Durchmesser von ungefähr 3cm in die Wand oder den Spritzschutz bohren mit einer Mitte von 20cm, in die Nr.1 installiert wird.



4. Nr.3 von der Rückseite von 1 entfernen (Nr.3 ist das 1,25cm große Exzenterventil).

5. Teflonband oder Rohrdichtmasse auf das Gewinde 12 der Wasserzufuhrleitungen auftragen.

6. Nr.2 mit der Wasserzufuhr verbinden und mit der Hand anziehen. (Nr.1 mit Nr.3 verbinden, die beiden Mittelpunkte aufeinander ausrichten, indem Nr.3, falls erforderlich, gedreht wird.) Mit einem Schraubenschlüssel festdrehen.

7. Auf der Unterseite von 17 Nr.12 in Nr.11 einschrauben. Nr.12 auf Nr.16 anbringen, indem Nr.15 durch Nr.16 und Nr.12 gesteckt wird und dann Nr.14 in Nr.15 eingeschraubt und festgezogen wird.

8. Wo Nr.12 und Nr.16 auf der Wand aufliegen, vier (4) 0,5cm Löcher in die Wand oder den Spritzschutz bohren. Nr.16 befestigen, indem Nr.13 durch Nr.16 in die Wand oder den Spritzschutz geschraubt wird.

9. Wasserzufuhr andrehen und auf Lecks prüfen.

**RELATED T&S BRASS PRODUCT LINE**



**B-0657**  
**Service Sink Faucet**



**B-0669**  
**Service Sink Faucet**

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**T&S BRASS AND BRONZE WORKS, INC.**

A firm commitment to application-engineered plumbing products

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2441 CW Nieuwveen  
The Netherlands







**RELIABILITY BUILT IN™**

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Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. Specific rights under this warranty and other rights vary from state to state.

P/N: 098-009518-45 Rev.2  
Date: 05-15-06  
Drawn: TEH  
Checked: DHL 07-13-06  
Approved: JHB 07-13-06

# Installation and Maintenance Instructions



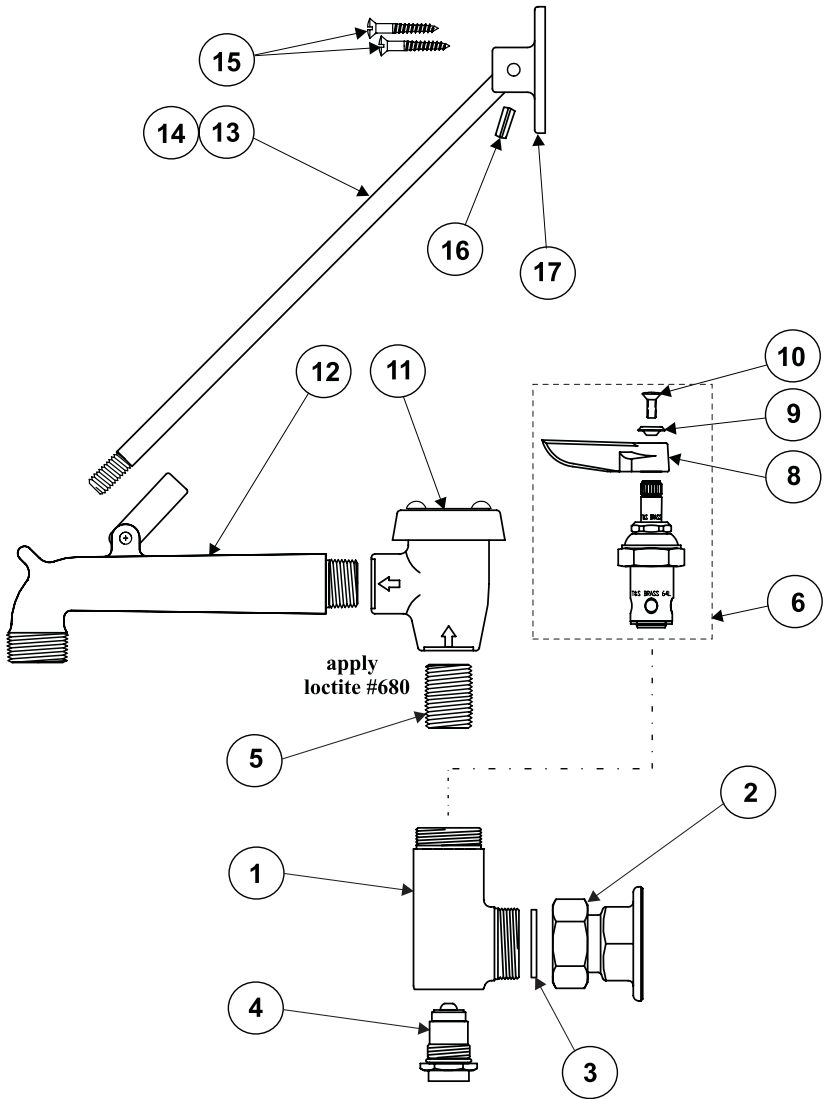
## Surgical Sink and Service Sink Faucets with Built-In Stops B-0665-BST Series

**Deutsch:** Installations- und  
Wartungsanleitun-  
gen

**Español:** la Instalación y las  
Instrucciones de  
Mantenimiento

**Français:** les Instructions  
d'Installation et  
d'Entretien

# Exploded View



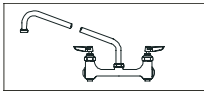
\* Some items are listed for instructional purposes and may not be sold as separate parts.

# Part Number Guide

## Service Sink Faucet Assemblies

1	Asm, Base Faucet Body, Faucet	B-0665-BSTP *
2	Asm, Flange Coupling	002893-40
3	Washer, Coupling Flange	001019-45
4	Asm, BST Spindle & Insert	163A
5	Nipple, Close 1/2 HWL	002534-25
6	Asm, Eterna w/ Spring Checks & Handle (Cold)	002711-40
	Asm, Eterna w/ Spring Checks & Handle (Hot)	002712-40
8	Handle, Lever (Blank)	001638-45
9	Index, Button (Red / Hot)	001661-45
	Index, Button (Blue / Cold)	001660-45
10	Screw, Handle	000922-45
11	Asm, Vacuum Breaker, 1/2"	B-0969
12	Spout	*
13	Asm, Upper Nozzle Support	009546-40
14	Rod, Support	005060-40
15	Screw, Wall Mount	000915-45
16	Pin, Coiled 3/16" x 1/2" S.S.	004713-25
17	Flange	003007-40

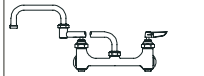
## Models with Built-In Stops (-BST)



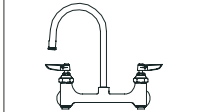
- B-0230-BST** Sink mixing faucet with 18" swing nozzle; lever handles  
**B-0231-BST** Sink mixing faucet with 12" swing nozzle; lever handles  
**B-0232-BST** Sink mixing faucet with 16" swing nozzle; lever handles



- B-0234-BST** Sink mixing faucet with 6" cast spout; lever handles



- B-0265-BST** Combo sink faucet w/ 18" double-joint swing nozzle  
**B-0266-BST** Combo sink faucet w/ 15" double-joint swing nozzle  
**B-0267-BST** Combo sink faucet w/ 12" double-joint swing nozzle



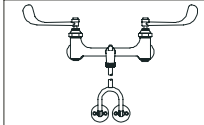
- B-0330-BST** Combo sink faucet w/ rigid gooseneck; lever handles



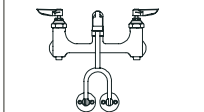
- B-0331-BST** Combo sink faucet w/ swivel gooseneck; lever handles



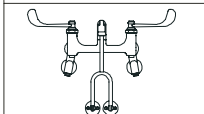
- B-0350-BST** Surgical sink fct w/rigid gooseneck; 6" WH; rosespray  
**B-0351-BST** Surgical sink fct w/rigid gooseneck; 6" WH; stream reg.  
**B-0352 & -04** Surgical sink fct w/rigid GN; 6" & 4" WH; rosespray  
**B-0353 & -04** Surgical sink fct w/rigid GN; 6" & 4" WH; stream reg.



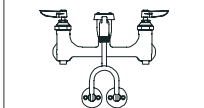
- B-0363** Service sink fct w/VB nozzle; 6" WH; bottom brace



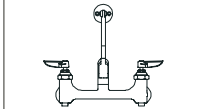
- B-0650-BSTP** Service sink fct w/pail hook nzl; btm brace; polished  
**B-0650-BSTR** Service sink fct w/pail hook nzl; btm brace; rough



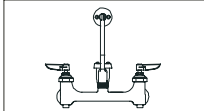
- B-0652** Service sink fct; 6" wrist-action handles; bottom brace



- B-0655-BSTP** Service sink fct w/VB nozzle; bottom brace; polished  
**B-0655-BSTR** Service sink fct w/VB nozzle; bottom brace; rough  
**B-0657-BST** Service sink fct w/VB nozzle; 6" WH; bottom brace



- B-0660-BSTP** Service sink fct w/pail hook nozzle; top brace; polished  
**B-0660-BSTR** Service sink fct w/pail hook nozzle; top brace; rough



- B-0665-BSTP** Service sink fct w/VB & pail hook; top brace; polished  
**B-0665-BSTR** Service sink fct w/VB & pail hook; top brace; rough



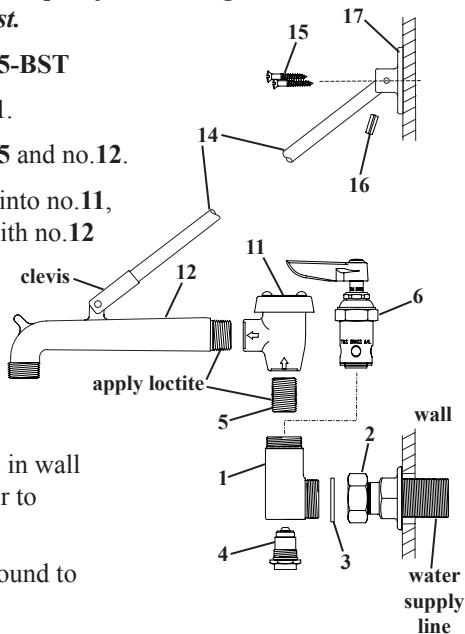
- B-0674-BSTP** Service sink fct w/VB & pail hook nozzle; polished  
**B-0674-BSTR** Service sink fct w/VB & pail hook nozzle; rough

# General Instructions

*Note: This is a general instructional example of units using -BST. Nozzles should be installed on unit first.*

## Nozzle Installation: ex. model B-0665-BST

1. Remove no.6 from both sides of no.1.
2. Apply Loctite #680 to threads of no.5 and no.12.
3. Insert no.12 into no.11. Thread no.5 into no.11, then rotate no.11 into no.1 until tight with no.12 facing front of sink.
4. Replace no.6 into no.1 following nozzle installation.



## Faucet Installation:

5. Shut off water supply and drain lines. Drill (2) two 7/8" [2.2 cm] holes in wall or backsplash of sink, 8" [20 cm] center to center, where you are installing no.1.
6. Apply teflon tape or pipe joint compound to threads of water supply lines.
7. Remove no.2 from no.1 and attach no.2 to water supply lines flush against wall. Tighten by hand. *Trim supply lines if necessary.*
8. Attach no.1 to no.2, adjusting center to center fit by turning no.2 if needed. *Make sure no.3 remains in place.* Tighten no.2 firmly with a wrench.
9. Turn on water supply and check for leaks.

## Upper Nozzle Support Installation:

10. Attach no.14 to no.12 by screwing no.14 into *clevis* on no.12.
11. Position no.17 against wall. Mark holes and secure no.17 to wall using no.15.

## Adjusting Built-in Stops:

Insert a screwdriver to adjust no.4 at the base of no.1 on each side. *Water should be turned on for this procedure.*

Close Stop  
turn clockwise



Open Stop  
turn counter-clockwise



Bottom view of faucet body and Built-in Stop

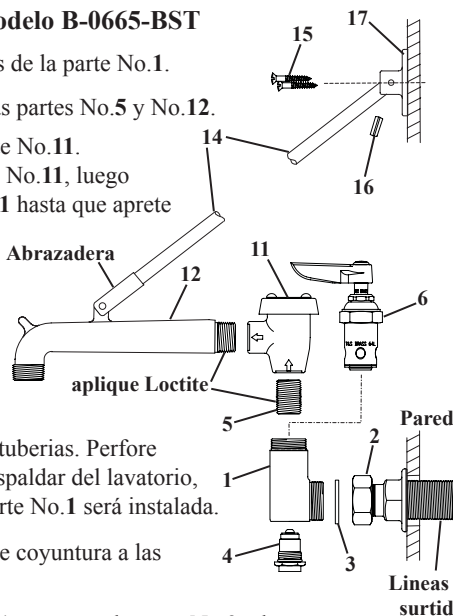
# Instrucciones Generales

*Nota: Esto es un ejemplo general instruccional de unidades que utilizan - BST. (Interceptor Incorporado.) Primero se debe de instalar las boquillas.*

## Instalación De Boquilla: Ejem. Modelo B-0665-BST

1. Remuévala la parte No.6 de ambos lados de la parte No.1.
2. Aplique Loctite #680 a las roscas de las partes No.5 y No.12.
3. Inserte la parte No.12 dentro de la parte No.11. Enrosque la parte No.5 dentro de la parte No.11, luego gire la parte No.11 dentro de la parte No.1 hasta que aprete con la parte No.12 orientada hacia el frente del lavatorio.

4. Después de la instalación de la boquilla coloque de nuevo la parte No.6 dentro de la parte No.1.



## Instalación De La Canilla:

5. Cierre la fuente de agua y desagüe las tuberías. Perfore (2) dos huecos de 2 cm en la pared o el espaldar del lavatorio, con 20 cm de centro a centro donde la parte No.1 será instalada.

6. Aplique cinta de Teflon o compuesto de coyuntura a las roscas de las líneas de surtido.

7. Remuévala la parte No.2 de la parte No.1 y conecte la parte No.2 a las líneas de surtido pareja con la pared. Apreté a mano. **Si es necesario recorte las líneas de surtido.**

8. Conecte la parte No.1 a la parte No.2, ajustando la medida de centro a centro girando la parte No.2 si es necesario. **Asegúrese que la parte No.2 permanezca situada.** Con una llave aprete firmemente la parte No.2.

9. Abra el surtido de agua e inspeccione por filtraciones.

## Instalación De Soporte Superior:

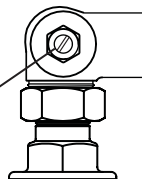
10. Conecte la parte No.14 a la parte No.12 atornillando la parte No.14 dentro de la abrazadera en la parte No.12.

11. Coloque la parte No.17 contra la pared. Señale los huecos y asegure la parte No.17 a la pared usando la parte No.15.

## Ajuste De Los Detenedores Incorporados:

Para ajustar la parte No.4 inserte un destornillador por debajo de la parte No.1 en ambos lados. El agua debe estar abierta para este proceso.

Parte no.4 tornillo de ajuste



Vista posterior de la canilla y Detenedor incorporado

**Detenedor cerrado** gire a la derecha



**Detenedor Abierto** gire a la izquierda

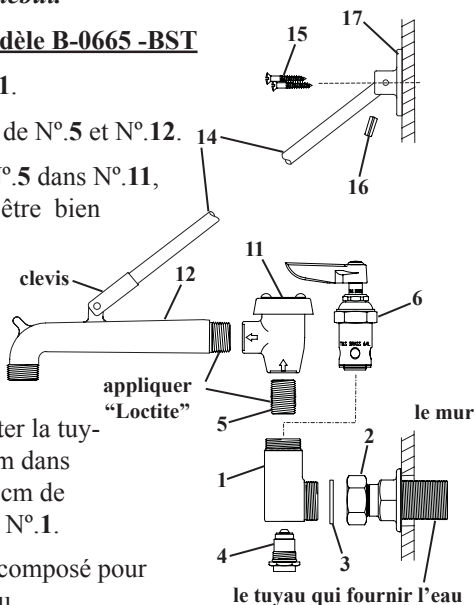
# Instructions Générales

*Celui-ci être un exemple générale et instructif des éléments qui utiliser BST*

*Les ajutages doivent être installés au début.*

## L'Installation De L'Ajutage: ex. modèle B-0665 -BST

1. Enlever N°.6 de chaque côté de N°.1.
2. Appliquer "loctite #680" aux filets de N°.5 et N°.12.
3. Insérer N°.12 dans N°.11. Mettre N°.5 dans N°.11, puis tourner N°.11 dans N°.1 jusqu'à ce qu'il soit bien serré et avec N°.12 vers la face de l'évier.
4. Remplacer N°.6 dans N°.1 après l'installation de l'ajutage.



## L'Installation du Robinet:

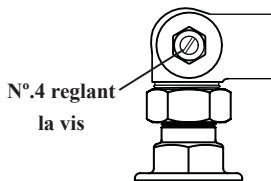
5. Fermer la réserve de l'eau et égoutter la tuyauterie. Percer (2) deux trous de 2.2cm dans le mur ou le garde-boue de l'évier 20cm de centre à centre où vous allez installer N°.1.
6. Appliquer le ruban en Téflon ou le composé pour les tuyaux aux tuyaux qui fournissent l'eau.
7. Enlever N°. 2 de N°.1 et attacher N°.2 aux tuyaux qui fournissent l'eau au même niveau du mur. Resserrer par la main. Couper les tuyaux qui fournissent l'eau si nécessaire.
8. Attacher N°.1 à N°.2, en réglant l'ajustement centre à centre en tournant N°.2 si nécessaire. **Soyez certain que N°.3 reste à sa place.** Resserrer N°.2 fermement avec une clef anglaise.
9. Recommencer l'eau et vérifier s'il y a des fuites.

## L'Installation du Support de L'Ajutage en Haut:

10. Attacher N°.14 à N°.12 en vissant N°.14 dans le clevis sur N°.12.
11. Mettre N°.17 contre le mur. Marquer les trous et attacher N°.17 au mur en utilisant N°.15.

## La Réglage des Arrêts Encastrés:

Insérer un tournevis pour régler N°.4 à la base de N°.1 sur chaque côté. **On doit déjà recommencer l'eau pour ce processus.**



**La vue du fond du corps du robinet et l'arrêt encastré**

Fermer l'arrêt tourner dans le sens des aiguilles d'une montre



Ouvert l'arrêt tourner dans le sens inverse des aiguilles d'une montre

# Allgemeine Anleitungen

**Anmerkung:** Die ist ein allgemeines Installationsbeispiel für Armaturen, die BST verwenden. Düsen sollten zuerst auf die Einheit installiert werden.

## Einbau des Schwenkarms - Modell B-0665-BST

1. Nr. 6 beidseitig von Nr. 1 entfernen.
2. Für die Gewinde von Nr. 5 und Nr. 12 Loctite 680 verwenden.
3. Nr. 12 in Nr. 11 einfügen, Nr. 5 in Nr. 11 einschrauben, dann Nr. 11 in Nr. 1 eindrehen, bis Nr. 12 - in Richtung Vorderseite des Spültisches - festsetzt.
4. Nach dem Einbau des Schwenkarms Nr. 6 in Nr. 1 einsetzen.

## Einbau des Wasserhahns:

5. Den Wasserzulauf schließen und die Leitungen leeren. Zwei 2 cm Löcher in die Wand oder die Rückwand der Spüle - je nachdem, wo Nr. 1 installiert werden soll - mit einem Mittenabstand von 20 cm bohren.
6. Für die Gewinde der Wasserzuleitungen Teflonband oder Rohrdichtungsmasse verwenden.
7. Nr. 2 von Nr. 1 entfernen und Nr. 2 bündig zur Wand auf die Wasserzulaufleitungen aufdrehen. Mit der Hand festziehen.  
**Zulaufleitungen bei Bedarf kürzen.**
8. Nr. 1 an Nr. 2 befestigen, wobei auf mittigen Sitz zu achten ist und bei Bedarf Nr. 2 gedreht werden kann. *Sicherstellen, daß Nr.3 an Ort und Stelle verbleibt!* Nr. 2 mit einem Schraubenschlüssel festdrehen.
9. Wasserzulauf andrehen und auf Dichtigkeit überprüfen.

## Einbau des oberen Schwenkarms:

10. Nr. 14 an Nr. 12 befestigen, indem Nr. 14 an dem Hebel auf Nr. 12 angeschraubt wird.
11. Nr. 17 an der Wand in Position bringen. Löcher markieren und Nr. 17 mit Hilfe von Nr. 15 an der Wand sichern.

## Eingebaute Anschläge justieren:

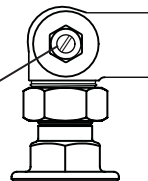
Mit einem Schraubendreher an der Basis von Nr. 1 auf beiden Seiten justieren. Das Wasser soll wie folgt an- bzw. abgedreht werden:

Anschlag für Geschlossen:  
im Uhrzeigersinn drehen

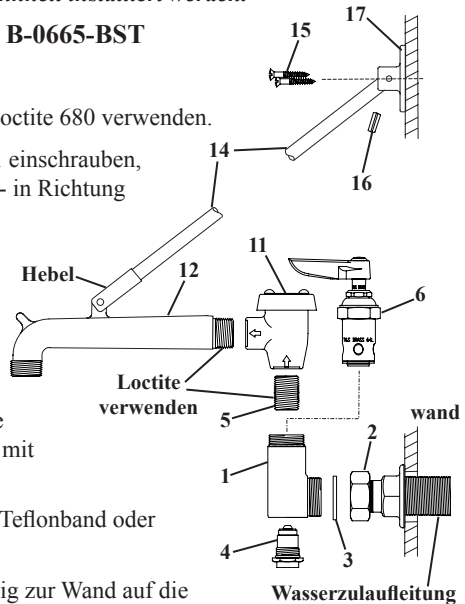


Anschlag für Offen:  
gegen den Uhrzeigersinn drehen

Justierschraube Nr. 4

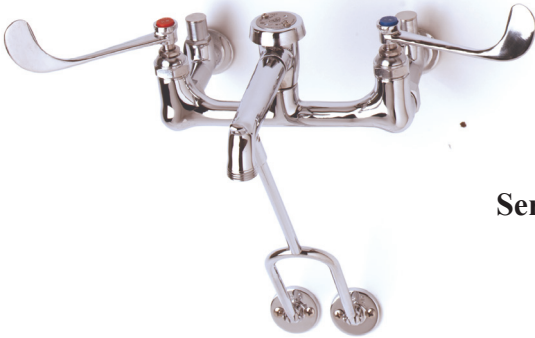


untere Ansicht des  
Wasserhahnkörpers und  
eingebaute Anschläge





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